

## Air 3 – Simple Operation Instruction

This is a simple operation instruction for Air3™ air pillow packaging machine, for more detail, please read the Air3™ Operation Handbook.

### **A. Control Panel**



1. Setting
2. Adjust the number from 0 to 9
3. Adjust the number from 9 to 0
4. Film move forward
5. Start / Stop
6. Display

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### **B. Display**



1. **Status** : This indicates the machine status, it includes Start, Stop, Pause and Film out; if it shows A1, B1 and C1, please contact technician.
2. **Film usage**: This indicates the total quantity of air pillow has been made.
3. **Type**: This indicates type of bag. Press the +/- button to change the number which shows on the film. Octopack has already pre-set an appropriate operation setting for each type of bag.

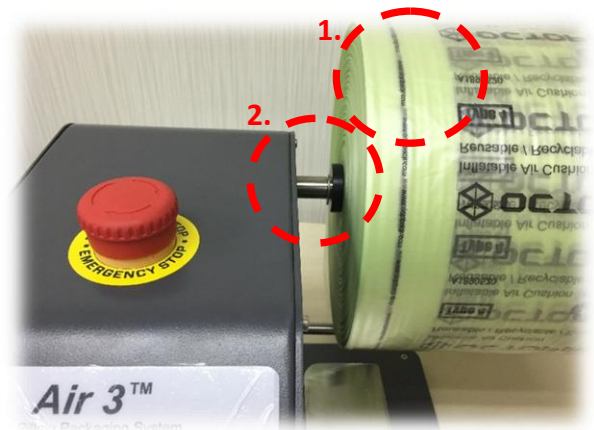


4. **Length**: This indicates the quantity of air pillow will be made. Set meter (m) from number 0001 to 9999 by pressing the +/- button. Air3™ stops automatically and the counter resets to the originally set value after the number goes to zero(0)
5. **Temp**: This indicates the welding temperature. Octopack has set a best-performing number for different type of bag. User is able to adjust the volume of Air pillow by pressing the +/- button when Air3™ is making the air pillow.
6. **Air** : This indicates the air fill level. Octopack has set a best-performing number for different type of bag. User is able to adjust the volume of Air pillow by pressing the +/- button when Air3™ is making the air pillow.

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### C. Film Loading

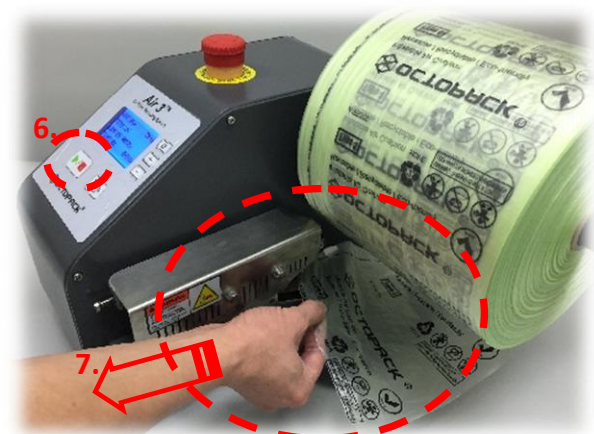
1. There is a indication line printed on each roll, slide the film roll onto the roll holder in a correct feed direction and position.
2. Push the Film roll all the way to the stop panel.



3. Remove the adhesive barcode label from the film roll.
4. Pull the film by hand, put the film under the film guiding bar.
5. Insert the film opening into the air-pipe.



6. Press the Start button and
7. Pull the film to the welding device, then the film will be loaded automatically.



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### D. Troubleshooting

**IMPORTANT :** Always switch off the main power and unplug before cleaning and maintenance.

<b>Problem</b>	<b>Possible Causes</b>	<b>What to Do</b>
Air3™ does not work	Emergency Stop is locked	Release the Emergency Stop.
	The power cord is unplugged.	Connect power cord.
	Status showed A1 error code.	Indicates the welding devices is short circuit, contact Technician.
	Status showed B1 error code.	Indicates the welding devices is open circuit, contact Technician.
	Status showed C1 error code. (Out of Film )	Load a new Film roll.
	Status showed C1 error code. (Film loaded )	Indicates the counter wheel does not work properly, contact Technician.
	The fuse is blown	Contact Technician.
Air pillow does not filled in air properly.	Welding not properly.	Adjust the welding temperature at Temp. by pressing + button.
	Welding tape is scuffed	Change a new teflon belt.
	Air-blower is out of order.	Contact Technician.
	Blade is dull.	Contact Technician.
Film is jammed frequently.	Welding tape is scuffed	Change a new teflon belt.
	Blade is dull.	Contact Technician.
	Strong airflow	Adjust the airflow at Air. by pressing - button.
Air pillow is not welding properly	Welding is overheating.	Adjust the welding temperature at Temp. by pressing - button.
	Welding is not firmly.	Adjust the welding temperature at Temp. by pressing + button.